

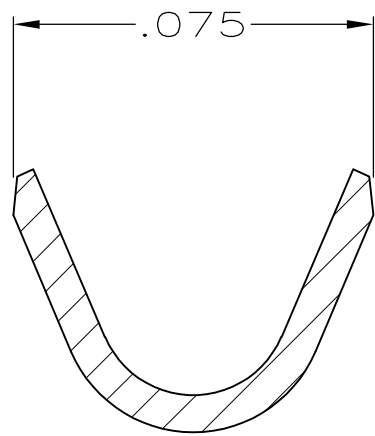
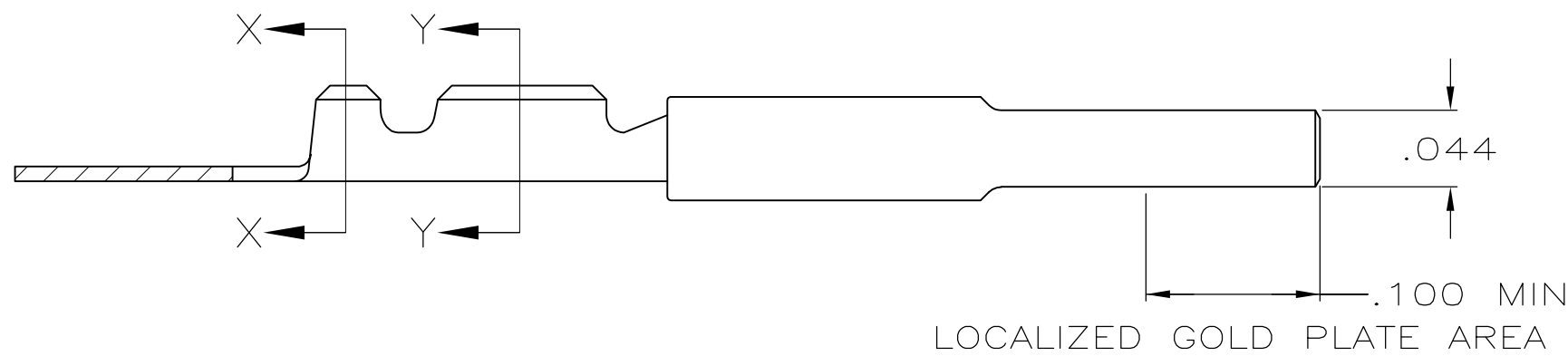
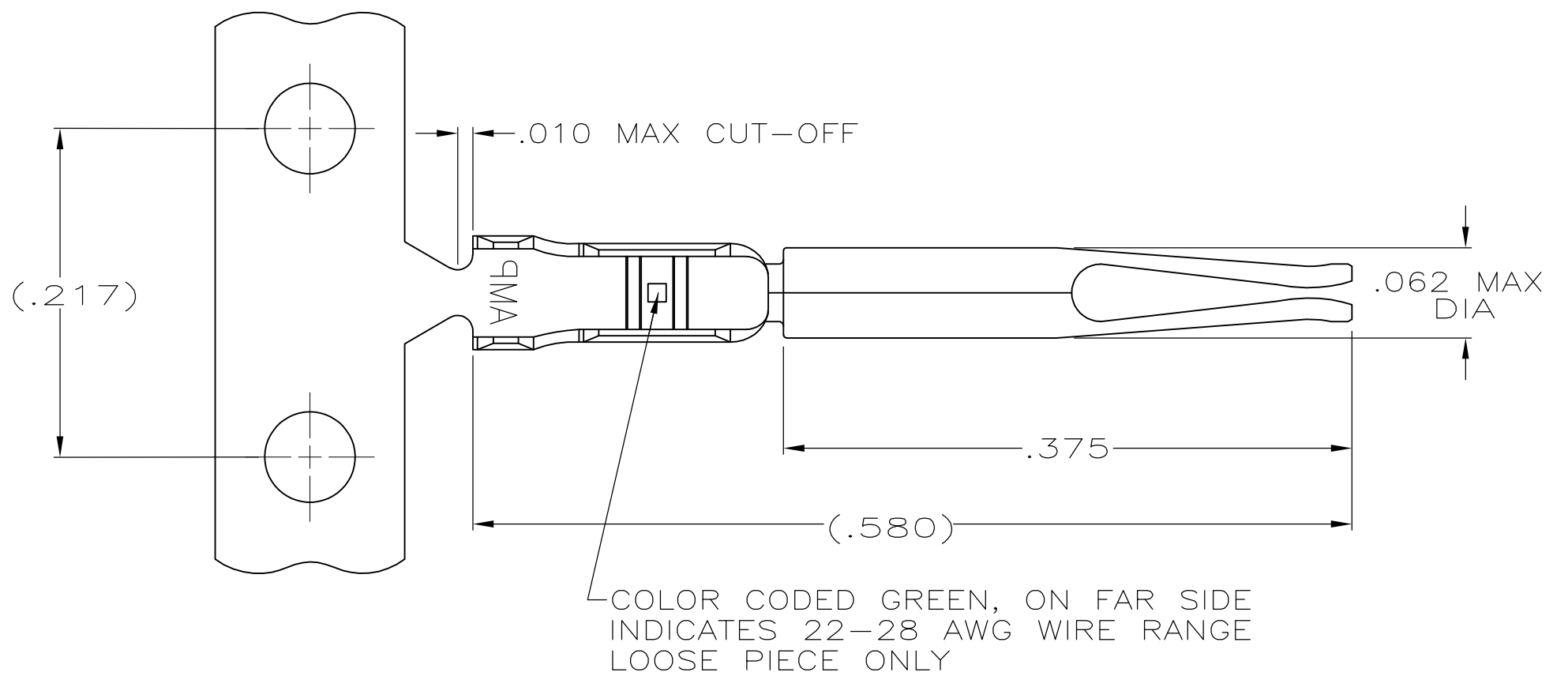
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		C	REVISED PER ECO-12-019403	05NOV2012	CJV	CWR

D

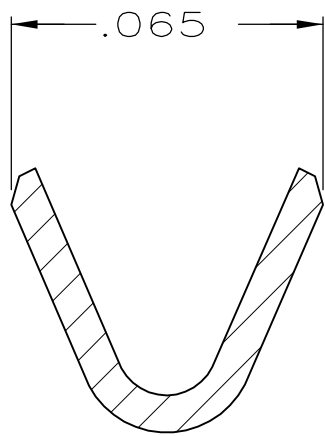
C

B

A



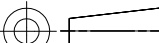
SECTION X-X
INSULATION BARREL



SECTION Y-Y
WIRE BARREL

- 1 FOR MINI APPLICATOR.
- 2 FOR HAND TOOL USE ONLY.
- 3. WIRE RANGE OF 22-28, INSULATION RANGE OF .030-.040.
- 4 .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
.000100 MIN TIN ON WIRE AND INSULATION BARRELS. .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA.
OR
.000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT,
.000100 MIN TIN ON WIRE AND INSULATION BARRELS, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL ON LOCALIZED GOLD PLATE AREA.
- 5 PLATED WITH GOLD FLASH IN LOCALIZED GOLD PLATE AREA, .000100 MIN. TIN ON WIRE BARRELS, OVER .000050 MIN. NICKEL UNDERPLATE.
- 6 .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA, .000100 MIN TIN ON WIRE BARRELS, BOTH OVER, .000050 MIN NICKEL UNERPLATE ON ENTIRE CONTACT.

6	1658686-6	1658686-5
5	1658686-4	1658686-3
4	1658686-2	1658686-1
FINISH	LOOSE PIECE 2	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN L. BAUM 02JAN04	 TE Connectivity					
		CHK S. BOLASH 02JAN04						
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M. WALMSLEY 02JAN04	NAME					
	0 PLC ± -	PRODUCT SPEC	SOCKET CONTACT,22-28 AWG,22 DF,AMPLIMITE					
	1 PLC ± -	108-1268	-					
	2 PLC ± -	APPLICATION SPEC	-					
	3 PLC ± .005	114-10001						
4 PLC ± -	ANGLES ± 2°	WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C=1658686	RESTRICTED TO -		
MATERIAL PHOS BRONZE	FINISH SEE TABLE	CUSTOMER DRAWING				SCALE 10:1	SHEET 1 of 1	REV C